

14153 QAP-CSI007228374
DTD 10 FEB 09

**DEFENSE SUPPLY CENTER PHILADELPHIA
QUALITY ASSURANCE PROVISION**

**NSN: 5306-00-722-8374
P/N 2-73574-1**

This Quality Assurance Provision (**QAP**) is to be used in conjunction with any orders/contracts for the cited NSN

(1) Due within 90 calendar days from date contract.

(2) Notify _____ calendar days prior to shipment.

(3) Delivered to government at

309 MXSG/MXRILV, Attn: Non-Accountable Bay

Trans. Officer, Bldg 849, Hill AFB, UT 84056

(Set Forth Consignee and Address)

(4) Government written notice of approval/disapproval within 90 days after receipt of first article package.

G. Estimated cost of government testing/inspection evaluation.

\$600.00

10. DISPOSITION OF FIRST ARTICLES

Approved First Articles will be forwarded to
USAF Supply

_____ (insert quantity) First Articles will be expended in testing. Residual components of disapproved First Articles will be returned to the contractor

will be retained by _____ pending disposition instructions from the contractor.

First Articles will be installed on aircraft/equipment to determine proper fit/function. Approved article will remain on the aircraft/equipment and will not be forwarded to USAF Supply but will be considered part of the contract quantity.

Disapproved First Articles will be returned to the contractor/

will be retained by 309 MXSG/MXRILV pending disposition instructions from the contractor

On purchase requests designated as direct shipments the following disposition will apply. (NOTE: Always applicable on Foreign Military Sales (FMS)).

- a. Approved First Articles will be returned to the contractor for shipment with production item.
- b. Disposition of disapproved First Articles will remain the same as marked above.

Other Disposition:

11. CONDITION(S) FOR WAIVER OF FIRST ARTICLE APPROVAL

a. Offers who have previously furnished production quantities of the same or similar article to the prime contractor for delivery to the Government, DoD, Air Force.

b. Offers currently in production of the same or similar article for a Government, DoD, Air Force contract and who have received First Article approval under the existing contract.

c. Offers who have previously furnished production quantities of the same or similar articles to the Government, DoD, Air Force, provided articles thus furnished, have exhibited satisfactory performance in service in the opinion of the Air Force.

d. Provided not more than 36 months have elapsed since completion of the contract.

e. First Article testing will not be waived.

f. See Remarks in block 12 below.

NOTE TO BUYER: UNDER CONDITIONS A AND C ABOVE, THE COGNIZANT ENGINEERING ACTIVITY WILL DECIDE WHETHER OR NOT THE ITEM HAS EXHIBITED SATISFACTORY PERFORMANCE IN SERVICE AND PREPARE AND RETAIN SUPPORTING DOCUMENTATION TO FULLY JUSTIFY THIS DECISION. THE BUYER MUST SOLICIT DUAL PRICES (That is, both with and without requirement for first article approval) AND MUST

FURNISH THE COGNIZANT ENGINEERING ACTIVITY WITH THE FOLLOWING INFORMATION ON THE PREVIOUSLY SUPPLIED ARTICLE:

A. PROCURING OFFICE B. CONTRACT NUMBER C. DATE OF CONTRACT D. SPECIFICATION NUMBER AND REVISION

12. REMARKS

NAME Hansen, Nathan L DATE 29 SEP 2008

1. The contractor has never produced this item or hasn't produced it for an extended period of time. Therefore, in view of the critical nature of the part, a First Article is required.

2. Vendor will normally be allowed only one attempt to receive full or conditional approval. Failure to receive approval of First Article inspection will, at the discretion of the Government, result in termination of the contract. It may also result in the subsequent removal of the vendor as an approved source.

3. All dimensions and tolerances specified on the manufacturing data shall be listed in one column, with the actual corresponding reading obtained from the inspection of the part listed in another column.

4. Materials utilized in the manufacture of "First Article" items shall be identified and certified along with a copy of material purchase requests as conforming to applicable data requirements.

5. Material processing, including finish requirements (plating, heat treatment, welding, inspecting, anodize, painting, etc.) utilized in the manufacture of "First Article" items shall be identified and certified along with a copy of material purchase requests as conforming to applicable data requirements. A copy of the purchase order certifying the process accomplished at other than contractor facility shall be included.

6. Cognizant ENG Organization responsible for conducting and/or approving test:

Testing: 309 MXSG/MXRILV 801-586-4473

Engineering: Nathan Hansen 558 ACSG/ENB 801-586-2863

13. COGNIZANT ENG ORGANIZATION RESPONSIBLE FOR CONDUCTING AND/OR APPROVING TEST (*Name, Organization, Phone*)

14. PR INITIATOR (*Name, Organization, Phone*)

REV:	ENGINEERING DATA REQUIREMENTS (ATTACHMENT "A")	
NOTE: MILITARY SPECIFICATIONS / STANDARDS WILL NOT BE FURNISHED IN THE BID SET.		
1. THE FOLLOWING INSTRUCTIONS ARE FURNISHED FOR THE MANUFACTURE OF: BOLT, SHOULDER T-38		
2. PART NUMBER: 2-73547-1	3. NATIONAL STOCK NUMBER: 5306-00-722-8374 XE	

4. THE FOLLOWING SPECIFICATIONS/STANDARDS, ETC., WILL BE USED IN LIEU OF THE DATA INDICATED. THE SUPERSEDED DATA WILL NOT BE FURNISHED UNLESS SO INDICATED.

- 5. MARKING PER MIL-STD-130 IN LIEU ON IM-8.
- 6. SURFACE ROUGHNESS PER ASME B46.1 IN LIEU OF MIL-STD-10.
- 7. CADMIUM PLATE PER SAE AMS-QQ-P-416 IN LIEU OF FP-2.
- 8. HEAT TREAT PER SAE AMS-H-6875 IN LIEU OF HT-3.

NGLA

PREPARED BY: NATHAN HANSEN	OFFICE SYMBOL: 558 ACSG/EN	DATE: 8 SEP 2008
-------------------------------	-------------------------------	---------------------