

14153 QAP-CSI011509645
DTD 6 JAN 09

**DEFENSE SUPPLY CENTER PHILADELPHIA
QUALITY ASSURANCE PROVISION**

NSN: 5306-01-150-9645

P/N: 458-56107-1

This Quality Assurance Provision (**QAP**) is to be used in conjunction with any orders/contracts for the cited NSN

FIRST ARTICLE REQUIREMENTS		1. DATE
<i>(AFMCI 64-110, AFMCI 23-102 and FAR Part 9, Sub Part 9.3) (Additional Instructions on Page 3)</i>		09 DEC 2008
2. PR/MIPR NUMBER	3. PART NUMBER 458-56107-1	4. NSN 5306011509645SX
5. FIRST ARTICLE QUANTITY		
THE FIRST ARTICLE IS 1 _____ UNIT(S) OF LOT/ITEM EA _____		
AND WILL BE: PART OF PRODUCTION QUANTITY <input type="checkbox"/> IN ADDITION TO PRODUCTION QUANTITY <input checked="" type="checkbox"/>		
6. ARTICLES		7. LONG LEAD TIME ITEMS
WILL <input checked="" type="checkbox"/> WILL NOT _____		<input checked="" type="checkbox"/> REQUIRED NOT REQUIRED
SERVE AS A MANUFACTURING _____		<i>(See FAR 52.209-3 OR -4, alternate II)</i>
8. SPECIAL REQUIREMENT/PRODUCTION FACILITIES <i>(See FAR 52.209-3 OR -4 Alternate I)</i>		
<input checked="" type="checkbox"/> REQUIRED NOT REQUIRED		
"The First Article offered must be manufactured at the facilities in which that item is to be produced under the contract, or if the First Article is a component not manufactured by the contractor, such component must be manufactured at the facilities in which the component is to be produced for the contract. A certification to this effect must accompany each First Article which is offered."		
9. TEST/INSPECTION REQUIREMENTS		
A. CONTRACTOR TESTING		
<input checked="" type="checkbox"/> GOVERNMENT TESTING		
Performance or other characteristics which the First Articles must meet are		
<u>CONFORMANCE WITH ALL DRAWINGS AND SPECIFICATIONS IN THE CONTRACT.</u>		
B. The detailed technical requirements for First Article approval tests are contained in		
<u>ALL DRAWINGS AND SPECIFICATIONS IN THE CONTRACT</u>		
<i>(Cite Spec and Para number)</i>		
C. TEST PLAN REQUIRED		
(1) DD Form 1423 ELIN _____		
(2) Delivery due _____ calendar days from date of contract.		
(3) Number of days for government approval/disapproval _____ days.		
D. Contractor's notification to ACO and		
<u>N/A</u>		
<i>(Requesting Activity)</i>		
of test time and location due _____ days prior to start of testing.		
E. TEST REPORT REQUIRED		
(1) DD Form 1423 ELIN _____		
(2) Due _____ calendar days from date of contract.		
(3) Forwarded to _____		

(4) Government written notice of approval/disapproval due _____ days after receipt of contractor's report.		
F. FIRST ARTICLE DELIVERY		

FURNISH THE COGNIZANT ENGINEERING ACTIVITY WITH THE FOLLOWING INFORMATION ON THE PREVIOUSLY SUPPLIED ARTICLE:

A. PROCURING OFFICE B. CONTRACT NUMBER C. DATE OF CONTRACT D. SPECIFICATION NUMBER AND REVISION

12. REMARKS

NAME Christensen, Tonya M DATE 09 DEC 2008
Cognizant Engineering Organization:
Name: TONYA M. CHRISTENSEN
Organization: 417 SCMS/GUEB
Phone: DSN 586-0083

The critical nature of the part requires a First Article from a contractor who has never produced the item or has not produced the item for an extended period of time. The Government reserves the right to assure all materials and process certifications are correct and to test the item to any or all drawings, specifications and other contract requirements. A vendor will normally be allowed only one attempt to receive full or conditional approval. Failure to receive approval of First Article inspection will, at the discretion of the Government, result in termination of the contract. The contractor shall produce a report on the subject item with all dimensions and tolerances specified on the manufacturing data listed in one column and the actual corresponding reading obtained from the inspection of the part listed in another column. Materials utilized in the manufacture of First Article items shall be identified and certified along with a copy of material purchase requests as conforming to applicable data requirements. Material processing, including finish requirements-plating, casting, forging, heat treatment, welding, inspecting, anodize, painting, etc-utilized in the manufacture of First Article items shall be identified and certified along with a copy of material purchase requests as conforming to applicable data requirements. A copy of the purchase order certifying the process accomplished at other than the contractor's facility shall be included.

First Article waiver approvals as well as similar item determination are solely the responsibility of the Cognizant Engineering Organization.
The Cognizant Engineering Organization shall determine First Article testing requirements based on component criticality and complexity, regardless of PR value.

13. COGNIZANT ENG ORGANIZATION RESPONSIBLE FOR CONDUCTING AND/OR APPROVING TEST (*Name, Organization, Phone*)

14. PR INITIATOR (*Name, Organization, Phone*)

REV:	ENGINEERING DATA REQUIREMENTS (ATTACHMENT "A")	
NOTE: MILITARY SPECIFICATIONS / STANDARDS WILL NOT BE FURNISHED IN THE BID SET.		
1. THE FOLLOWING INSTRUCTIONS ARE FURNISHED FOR THE MANUFACTURE OF: BOLT – DRAG STRUT/TRUNNION, MAIN LANDING GEAR (KC-135)		
2. PART NUMBER: 458-56107-1	3. NATIONAL STOCK NUMBER: 5306-01-150-9645SX	

4. THE FOLLOWING SPECIFICATIONS/STANDARDS, ETC., WILL BE USED IN LIEU OF THE DATA INDICATED. THE SUPERSEDED DATA WILL NOT BE FURNISHED UNLESS SO INDICATED.

5. GENERAL APPLICABILITY

5.1. 417 SCMS/GUEB RETAINS ALL RIGHTS TO REVIEW AND ACCEPT MATERIAL REVIEW BOARD (MRB) DISPOSITIONS PRIOR TO SHIPMENT OF DISCREPANT ITEM. ALL DEVIATIONS, MINOR AND MAJOR, FROM THE ENGINEERING DRAWING PACKAGE SHALL BE SUBMITTED FOR MRB DISPOSITION.

5.2. PRIOR TO CONTRACT AWARD, THE CONTRACTOR SHALL CERTIFY TO THE GOVERNMENT IN WRITING FULL COMPLIANCE WITH MANUALS, SPECIFICATIONS AND STANDARDS CALLED OUT AND REQUIRED FOR THE MANUFACTURE OF THIS CONTRACTED LANDING GEAR COMPONENT/ASSEMBLY. CONTRACTOR IS RESPONSIBLE TO COMPLETELY SEARCH THESE MANUALS, SPECIFICATIONS AND STANDARDS AND FULLY UNDERSTAND THE REQUIREMENTS NECESSARY TO MANUFACTURE LANDING GEAR COMPONENTS. ANY QUESTIONS CAN BE FORWARDED TO 417 SCMS/GUEB.

5.3. PART MARKING PER MIL-STD-130 IN LIEU OF BAC5307.

6. DRAWING 458-56107

6.1. SAFETY CRITICAL THREADS PER SAE AS8879 IN LIEU OF MIL-S-8879.

6.2. UNIQUE IDENTIFICATION (UID) SHALL BE APPLIED TO EACH PART PER MIL-STD-130. THE UID SHALL BE BOTH HUMAN READABLE INFORMATION (HRI) MARKINGS AND MACHINE-READABLE INFORMATION (MRI) MARKS. THE MRI SHALL BE ACCOMPANIED BY A HRI. BOTH MARKS WILL BE LIMITED TO 16 ALPHANUMERIC CHARACTERS INCLUDING THE VENDOR CAGE (FSCM) OF THE CONTRACTOR NAMED ON THE CONTRACT, DATE OF MANUFACTURE IN THE FORMAT MMY, AND A UNIQUE 4-DIGIT NUMBER STARTING WITH 0001 IN NUMERICAL ORDER OF MANUFACTURE. THE HRI SHALL APPEAR AS "SN 9874701070001". THE HEIGHT OF EACH ALPHANUMERIC CHARACTER IN THE HRI SHALL BE A MAXIMUM OF .125 INCHES. MARKINGS FOR BOTH THE MRI AND HRI SHALL BE TO SAE AS 9132. THE LOCATION OF THE UID SHALL BE THE SAME LOCATION AS IDENTIFIED ON THE DRAWING. THE METHOD OF MARKING FOR HRI SHALL BE LIMITED TO ELECTRO-CHEMICAL ETCHING, DOT PEEN, VIBRO PEEN, OR MICRO-MILL. THE DEPTH OF EACH MARK SHALL BE FROM .003 - .005 INCHES UNLESS OTHERWISE SPECIFIED ON THE ORIGINAL DRAWING. THE METHOD OF MARKING FOR THE MRI SHALL BE LIMITED TO TESA BRAND SECURE 6973 BLACK UID LASER ETCHED MARKING TAPE (FOR MORE INFORMATION REFER TO WWW.TESATAPE.COM/PROFESSIONAL/INDUSTRY/APPLICATIONS/UIDDOD) AND SHALL ONLY BE PLACED ON THE TOP COAT OF THE PAINTED COMPONENTS. THE MRI MARK ON THE TESA TAPE SHALL CONTAIN HRI EQUIVALENT INFORMATION IN BOTH 2D MATRIX FORM AND IN HUMAN READABLE FORM. WHEN ITEMS CANNOT BE FULLY MARKED OR TAGGED DUE TO LACK OF MARKING SPACE OR BECAUSE MARKING OR TAGGING WOULD HAVE A DELETERIOUS EFFECT, THE FULL DETAILED UID MARKING REQUIREMENTS SHALL BE APPLIED TO A SUPPLEMENTAL BAG OR OTHER PACKAGE THAT ENCLOSES THE INDIVIDUAL ITEM.

7. DRAWING PL458-56107

7.1. SURFACE TEXTURE PER ASME B46.1 IN LIEU OF ANSI B46.1.

7.2. NITAL ETCH INSPECT PER MIL-STD-867 IN LIEU OF BAC 5436. NO MORE THAN THREE SUCCESSIVE INSPECTIONS SHALL BE PERFORMED WITHOUT A WAIVER FROM 515 CBSS/GBEA.

7.3. HEAT TREAT PER SAE AMS-H-6875 IN LIEU OF MIL-H-6875.

PREPARED BY: ADAM HAMBLIN	OFFICE SYMBOL: 417 SCMS/GUEB	DATE: 20081119
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REV:	ENGINEERING DATA REQUIREMENTS (ATTACHMENT "A")	
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7.4. USE BEST AIRCRAFT INDUSTRY STANDARDS TO MEET DRAWING REQUIREMENTS IN LIEU OF BAC5300.

7.5. SAFETY CRITICAL THREADS PER SAE AS8879 IN LIEU OF MIL-S-8879.

7.6. FINISH PER THE FOLLOWING:

A. FOR FINISH CODE F-1.846: CHROMIUM PLATE PER SAE AMS 2460.

B. FOR FINISH CODE F-1.76: CADMIUM PLATE PER MIL-STD-870 TYPE II CLASS I IN LIEU OF TITANIUM CADMIUM PLATE PER MIL-STD-1500.

C. FOR FINISH CODE F-12.37: APPLY ONE COAT EPOXY WATERBORNE PRIMER PER MIL-PRF-85582 TYPE I CLASS C2 OR N. ALTERNATE ONE COAT OF EPOXY POLYAMIDE PRIMER PER MIL-PRF-23377. TYPE I CLASS C2 OR N.

D. FOR FINISH CODE F-12.6589: APPLY TWO TOPCOATS POLYURETHANE PER MIL-PRF-85285 TYPE I CLASS H COLOR NUMBER 17925 (WHITE) PER FED-STD-595.

7.7. SUBJECT COMPONENT HAS BEEN DESIGNATED AS A CRITICAL SAFETY ITEM (CSI):

- CSI HEAT TREAT PER SAE AMS-H-6875
- CSI MATERIAL PER SAE AMS 6257
- CSI GRIND PER MIL-STD-866
- CSI INSPECT FOR ABUSIVE GRINDING PER MIL-STD-867
- CSI SHOT PEEN PER SAE AMS 2430 IN LIEU OF 458-56002.
- CSI CADMIUM PLATE PER MIL-STD-870
- CSI CHROMIUM PLATE PER SAE AMS 2460
- CSI SAFETY CRITICAL THREADS PER SAE AS 8879

8. DRAWING 458-56002

8.1 PERFORM MAGNETIC PARTICLE INSPECTION PER ASTM E 1444 IN LIEU OF BAC5424. USE FLUORESCENT TYPE, FULL WAVE DIRECT CURRENT (FWDC), AND WET CONTINUOUS METHOD WITH THE FOLLOWING ACCEPTANCE/REJECTION CRITERIA: NO RELEVANT DEFECTS ALLOWED. THE INTENT OF NO RELEVANT DEFECTS ALLOWED IS THAT THE INSPECTION IS CONDUCTED AT THE REQUIRED SENSITIVITY LEVEL AND THERE SHALL BE NO RELEVANT INDICATIONS ALLOWED. THE INSPECTOR PERFORMING THE INSPECTIONS SHALL BE CERTIFIED TO LEVEL II WITH THE INSPECTION PROCEDURE DEVELOPED BY A LEVEL III AS SPECIFIED IN THE AIA/NAS-410.

8.2 DRILLING, REAMING AND HONING TO MEET DRAWINGS SPECIFICATIONS, USING BEST AIRCRAFT INDUSTRY STANDARDS IN LIEU OF BAC5032.

8.3. HOLE PREPARATION PER THE FOLLOWING IN LIEU OF BAC5440:

A. HIGH SPEED STEEL (HSS) DRILLS SHALL BE USED TO DRILL CORROSION RESISTANT STEELS.

B. HSS REAMS WILL BE USED FOR ROUGH REAMING AND FINAL REAMING OF STEELS HEAT TREATED BELOW 200KSI. CARBIDE OR PREMIUM GRADE HIGH SPEED STEEL TIPPED REAMERS WILL BE USED FOR ROUGH REAMING OF STEELS HEAT TREATED ABOVE 200 KSI.

PREPARED BY: ADAM HAMBLIN	OFFICE SYMBOL: 417 SCMS/GUEB	DATE: 20081119
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C. HONING STONES SHALL BE OF 150 TO 500 ALUMINUM OXIDE GRIT WITH A MEDIUM-HARD AND PREFERABLY A MULTI-HEAD STONE.

D. DRILLING SHALL NEVER BE USED AS A FINAL MACHINING OPERATION. A MINIMUM OF 0.015 INCH ON DIAMETER SHALL BE LEFT FOR FINAL REAMING. HOLES SHALL BE FINISHED BY REAMING OR BORING. WHEN JIGS, FIXTURES, OR BUSHINGS ARE NOT USED FOR DRILLING HOLES LARGER THAN 1/4 INCH, THE HOLES WILL BE PILOTED WITH A CENTER DRILL. CHEMICAL, ELECTRICAL, OR ELECTROCHEMICAL HOLE PRODUCING METHODS SHALL NOT BE USED AS A FINAL SURFACE PRODUCING METHOD WITHOUT PRIOR APPROVAL FROM 515 CBSS/GBEA.

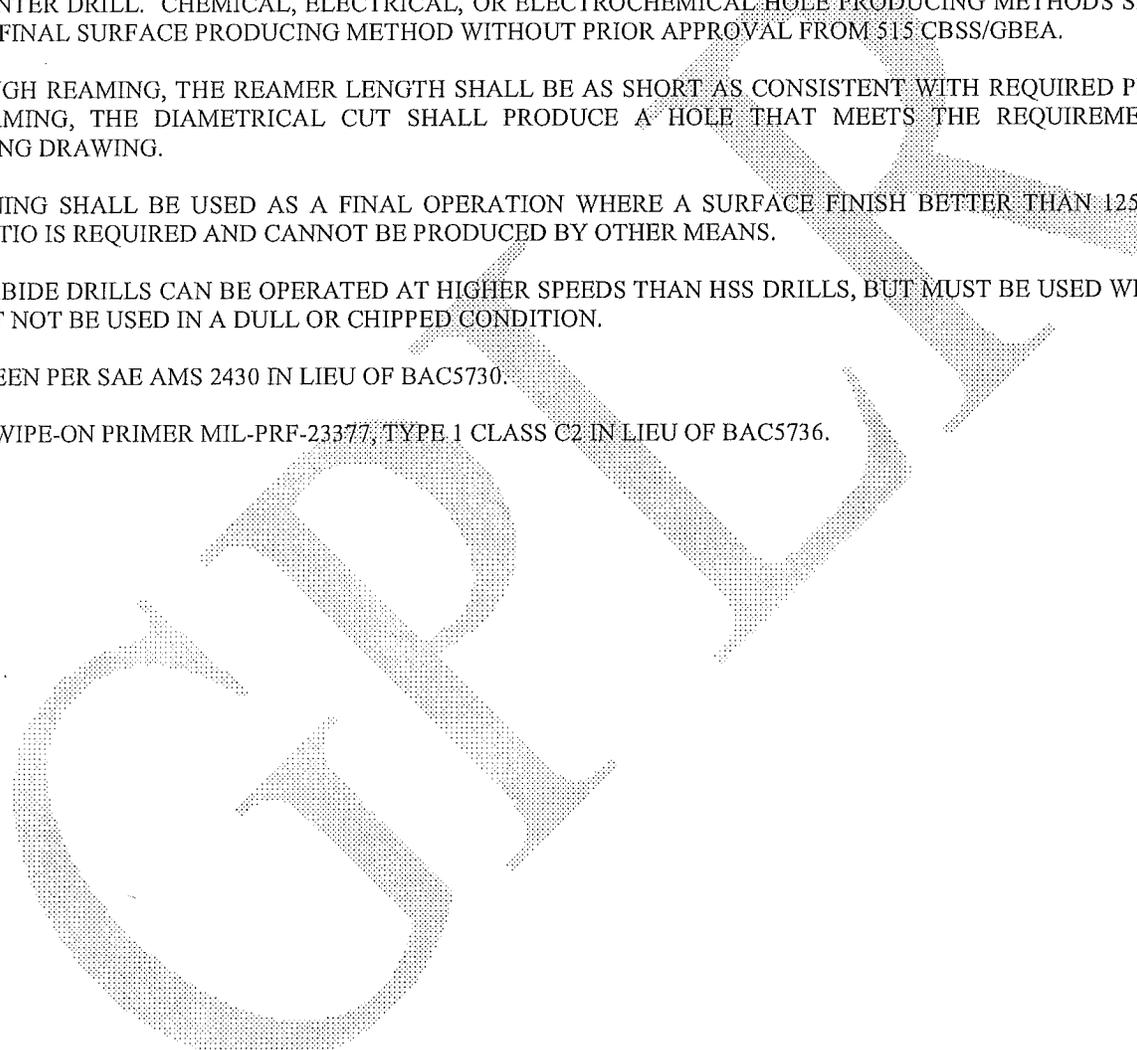
E. ROUGH REAMING, THE REAMER LENGTH SHALL BE AS SHORT AS CONSISTENT WITH REQUIRED PENETRATION. FINAL REAMING, THE DIAMETRICAL CUT SHALL PRODUCE A HOLE THAT MEETS THE REQUIREMENTS OF THE ENGINEERING DRAWING.

F. HONING SHALL BE USED AS A FINAL OPERATION WHERE A SURFACE FINISH BETTER THAN 125 ROUGHNESS HEIGHT RATIO IS REQUIRED AND CANNOT BE PRODUCED BY OTHER MEANS.

G. CARBIDE DRILLS CAN BE OPERATED AT HIGHER SPEEDS THAN HSS DRILLS, BUT MUST BE USED WITH CAUTION. THEY MUST NOT BE USED IN A DULL OR CHIPPED CONDITION.

8.4. SHOT PEEN PER SAE AMS 2430 IN LIEU OF BAC5730.

8.5. APPLY WIPE-ON PRIMER MIL-PRF-23377, TYPE 1 CLASS C2 IN LIEU OF BAC5736.



PREPARED BY: ADAM HAMBLIN	OFFICE SYMBOL: 417 SCMS/GUEB	DATE: 20081119
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AMC/AMSC SCREENING ANALYSIS WORKSHEET REPORT					PRIORITY CATEGORY		
					02		
ITEM IDENTIFICATION AND INFORMATION							
NSN 5306011509645SX		NOUN BOLT,SHOULDER		END ITEM KC-135 GPLR APPLIES		PCC	ERRC N
QUANTITY 1	UNIT COST \$869.2500	IDENTIFYING NUMBER (Part No) R/N 458-56107-1			CAGE 82918	TOP DWG REV NO.	
EST ANNUAL BUY VALUE \$869.25				COMM OFF-THE-SHELF ITEM YES <input type="checkbox"/> NO <input checked="" type="checkbox"/> UNKNOWN			
NUC. CERT. END ITEM YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> UNKNOWN			HARD CRIT. IND YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> UNKNOWN				
NEXT HIGHER ASSEMBLY							
NSN		NOUN		R/N		CAGE	
SUMMARY OF SCREENING ACTION							
DESIGN DISCLOSURE <input checked="" type="checkbox"/>		SPEC CONTROL		SOURCE CONTROL		MIL/IND/CONTR PERF SPEC	
ST/STE REQUIRED YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> UNKNOWN		ST/STE AVAILABLE YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> UNKNOWN		DATA COMPLETE <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO UNKNOWN		DATA RIGHTS LIMITED <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO UNKNOWN	AAC D
AMC/AMSC 2 / C		AMC/AMSC EXP DT 20 NOV 2011		PRV AMC/AMSC /	PRV AMC/AMSC EXP DT		
AMC COMPLETION DT 12 DEC 2008				ENGINEER AMC/AMSC 2 / C			
USER TYPE	DATE/TIME IN	DATE/TIME OUT	NAME	ORGANIZATION/ OFFICE SYMBOL	COMMERCIAL PHONE	DSN PHONE	
Engineer	09 DEC 2008 / 2022	12 DEC 2008 / 1728	Christensen, Tonya M	417 SCMS / GUEB	801-586-0083	586-0083	
Engineer	20 NOV 2008 / 1654	09 DEC 2008 / 2022	Hamblin, Adam S	417 SCMS / GUEB	801-775-6387	775-6387	
Screening Technician	17 NOV 2008 / 1516	20 NOV 2008 / 1654	Villagomez, Vincent M	418 SCMS / GULABB	801-586-0460	586-0460	
Screening Technician Workload Manager	17 NOV 2008 / 1507	17 NOV 2008 / 1516	Hyatt, Joan E	418 SCMS / GULABB	801-777-3544	777-3544	
PROCUREMENT SUPPORT REQUIRED							
FIRST ARTICLE TEST <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO			ENGINEERING DATA LIST REQ <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO			EXPORT CONTROLLED <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO	
PRODUCTION SAMPLE REQ YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		MLO/ARTWORK Not required			PROD SAMPLE FURN YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	ENGR NOTES <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO	
APPROVED SOURCES							
DESIGN ACTIVITY INFORMATION							
CAGE	REFERENCE NUMBER	CONTRACTOR NAME	RNCC / RNVC	NAME	ORGANIZATION/ OFFICE SYMBOL	COMMERCIAL PHONE	DSN PHONE
82918	458-56107-1	THE BOEING COMPANY	3 / 2	Villagomez, Vincent M	418 SCMS/ GULABB	801-586-0460	586-0460

SUPPLIER INFORMATION								
SOURCE TYPE	CAGE	REFERENCE NUMBER	CONTRACTOR NAME	RNCC / RNVC	NAME	ORGANIZATION/ OFFICE SYMBOL	COMMERCIAL PHONE	DSN PHONE
V	13002	458-56107-1	GOODRICH CORPORATION	5 / 2	Villagomez, Vincent M	418 SCMS/ GULABB	801-586-0460	586-0460
V	6Z056	458-56107-1	CM MANUFACTURING INC.	5 / 2	Villagomez, Vincent M	418 SCMS/ GULABB	801-586-0460	586-0460
D	82918	458-56107-1	THE BOEING COMPANY	3 / 2	Villagomez, Vincent M	418 SCMS/ GULABB	801-586-0460	586-0460
SCREENING/EVALUATION/REMARKS								
<p>JUSTIFICATION FOR SUFFIX CODE OTHER THAN G</p> <p>1. THIS DRAG STRUT/TRUNNION BOLT IS PART OF THE MAIN LANDING SYSTEM OF THE KC-135 AIRCRAFT. 2. THIS PART REQUIRES ENGINEERING SOURCE APPROVAL BY THE DESIGN CONTROL ACTIVITY IN ORDER TO MAINTAIN THE QUALITY OF THE PART. THE STRUCTURAL AND FUNCTIONAL INTEGRITY OF THIS ITEM CAN BE AFFECTED BY INDIVIDUAL MANUFACTURERS PROCESSES AND TECHNIQUES. 3. TO ENSURE CONTINUED PRODUCT INTEGRITY OF THE ITEM, PROCUREMENT IS RESTRICTED TO SOURCE(S) LISTED IN THE SUPPLIER INFORMATION SECTION OF THIS DOCUMENT. THESE SOURCES ARE KNOWN TO HAVE THE REQUIRED EXPERIENCE AND CAPABILITY.</p> <p>ACTION TAKEN/BEING TAKEN TO IMPROVE COMPETITIVE STATUS</p> <p>4. THEREFORE, NEW SOURCES DESIRING TO BECOME APPROVED SOURCES MAY DO SO IAW THE SOURCE QUALIFICATION STATEMENT (REQUIREMENTS) AND SOURCES APPROVED BY THE COGNIZANT SYSTEM ENGINEER.</p> <p>REMARKS</p> <p>NAME Villagomez, Vincent M DATE 20 NOV 2008</p> <p>QUALIFICATION REQUIREMENTS AVAILABLE, CODE D.</p> <p>GPLR APPLIES - THE DATA REQUIRED TO MANUFACTURE THIS ITEM IS CLAIMED TO BE PROPRIETARY TO BOEING. THE RIGHT OF THE GOVERNMENT TO USE THE DATA TO PURCHASE THIS PART FROM ADDITIONAL SOURCES HAS BEEN ESTABLISHED UNDER THE "GOVERNMENT PURPOSE LICENSE RIGHTS" SETTLEMENT AGREEMENT IN CL. CT. #309-89C, TO PROVIDE DOD PROCURING AGENCIES THE USE OF DATA FOR COMPETITIVE RE-PROCUREMENT OF REPLENISHMENT SPARES.</p> <p>CATALOGING CHANGE REQUEST HAS BEEN SUBMITTED TO ADAM HAMBLIN ON 11/20/08 TO CORRECT MMAC CODE ISSUE.</p>								
MISCELLANEOUS INFORMATION								
BUY HISTORY (Last 5 Buys)								
AWARD DATE	CONTRACT NUMBER	UNIT PRICE	SUPPLIER CAGE	SUPPLIER REFERENCE NUMBER	AMC/ AMSC	AMOC	PLT	TERM IND
POTENTIAL SOURCES								
DESIGN ACTIVITY INFORMATION								
SOURCE TYPE	CAGE	REFERENCE NUMBER	CONTRACTOR NAME	RNCC / RNVC	NAME	ORGANIZATION/ OFFICE SYMBOL	COMMERCIAL PHONE	DSN PHONE
SUPPLIER INFORMATION								
SOURCE TYPE	CAGE	REFERENCE NUMBER	CONTRACTOR NAME	RNCC / RNVC	NAME	ORGANIZATION/ OFFICE SYMBOL	COMMERCIAL PHONE	DSN PHONE

REVISION: 2		ENGINEERING DATA LIST				*HISTORY*		
DATE:	DATA TECH:	ORGANIZATION/OFFICE SYMBOL:	END ITEM:	PAGE				
15 DEC 2008	Villegomez, Vincent M	418 SCMS / GULLABB	KC-135	1 OF 2				
CAGE:	MANUFACTURER NAME:	REFERENCE NUMBER:	NOUN:	NSN:				
82918	THE BOEING COMPANY DBA BOEING	458-56107-1	BOLT, SHOULDER	53060115096455X				
LINE /SUB	CAGE	ENG DRAWING NUM / ACCOMP DOC NUM	REV	NR SHEETS	FURN CODE	DIST CODE	NOUN	REMARKS
L	82918	* 458-56107 (P)	A		S		BOLT - DRAG STRUT/TRUNNION, MAIN LANDING GEAR	NAME: Villegomez, Vincent M W/ECO 94C1120 AND ECO 87C552. DATE: 15 DEC 2008
L	82918	* 458-56002 (P)			S		FINISH AND MFG CONTROL REQUIREMENTS, KC-135 LG	NAME: Villegomez, Vincent M W/EO 02C0587. DATE: 15 DEC 2008
L	82918	458-56107	C		S		PARTS LIST, BOLT-DRAG STRUT-MLG	NAME: Villegomez, Vincent M W/ W6 (ADCN). DATE: 15 DEC 2008
L	81205	BAC5300	L		S		FORMING, STRAIGHTENING AND FITTING METAL PARTS	
L	81205	BAC5710	M		S		SPECIAL PURPOSE COATINGS, APPLICATION	
L	81205	* BAC5951 (P)	C		S		GLASS BEAD PEENING	

REVISION: 2		ENGINEERING DATA LIST			*HISTORY*	
DATE:	DATA TECH:	ORGANIZATION/OFFICE SYMBOL:	END ITEM:	PAGE		
15 DEC 2008	Villagomez, Vincent M	418 SCMS / GULABB	KC-135	2 OF 2		
CAGE:	MANUFACTURER NAME:	REFERENCE NUMBER:	NOUN:	NSN:		
82918	THE BOEING COMPANY DBA BOEING	458-56107-1	BOLT, SHOULDER	5306011509645SX		
L	81205 D2-5000	CH	S	PROTECTIVE FINISH CODES		
L	98747 HILL AFB FORM 462		X	ENGINEERING DATA REQUIREMENTS (ATTACHMENT A)		
STANDARD ENGINEERING TEXT						
NAME: Villagomez, Vincent M DATE: 15 DEC 2008						
DRAWINGS IDENTIFIED BY AN ASTERISK * AND (P) ARE CLAIMED PROPRIETARY AND ARE PROTECTED UNDER TH "GPLR". THIS DATA IS HANDLED IAW THE SETTLEMENT AGREEMENT IN CL. CT #309-89C.						
FURNISHED METHOD CODE LEGEND:						
C - CLASSIFIED DOCUMENT.				G - GOVT DOCUMENT.		
S - FURNISHED WITH SOLICITATION.				O - OTHERS, CONTRACTOR MUST ACQUIRE.		
M - STABLE BASE DRAWING REQUIRED; FURNISHED WITH CONTRACT AWARD.				A - DATA NOT AVAILABLE.		
				X - DATA SUPPLIED (NOT IN JEDMICS).		
				R - FURNISHED BY PCO UPON REQUEST.		
				P - PARTIAL DOCUMENT FURNISHED.		
				V - VENDOR DRAWING; (NOT PROVIDED).		