

14153 QAP-CSI011780185
DTD 6 MAY 09

**DEFENSE SUPPLY CENTER PHILADELPHIA
QUALITY ASSURANCE PROVISION**

**NSN: 5306-01-178-0185
P/N 9513M98P01**

This Quality Assurance Provision (**QAP**) is to be used in conjunction with any orders/contracts for the cited NSN

FIRST ARTICLE REQUIREMENTS		1. DATE
<i>(AFMCI 64-110, AFMCI 23-102 and FAR Part 9, Sub Part 9.3) (Additional Instructions on Page 3)</i>		15 APR 2009
2. PR/MIPR NUMBER	3. CAGE / REFERENCE NUMBER 07482 / 9513M98P01	4. NSN 5306011780185JF
5. FIRST ARTICLE QUANTITY		
THE FIRST ARTICLE IS <u>3</u> UNIT(S) OF LOT/ITEM <u>EA</u>		
AND WILL BE: <input type="checkbox"/> PART OF PRODUCTION QUANTITY <input checked="" type="checkbox"/> IN ADDITION TO PRODUCTION QUANTITY		
6. ARTICLES		7. LONG LEAD TIME ITEMS
<input type="checkbox"/> WILL <input checked="" type="checkbox"/> WILL NOT SERVE AS A MANUFACTURING STANDARD		<input type="checkbox"/> REQUIRED <input checked="" type="checkbox"/> NOT REQUIRED <i>(See FAR 52.209-3 OR -4, alternate II)</i>
8. SPECIAL REQUIREMENT/PRODUCTION FACILITIES <i>(See FAR 52.209-3 OR -4 Alternate I)</i>		
<input checked="" type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQUIRED		
"The First Article offered must be manufactured at the facilities in which that item is to be produced under the contract, or if the First Article is a component not manufactured by the contractor, such component must be manufactured at the facilities in which the component is to be produced for the contract. A certification to this effect must accompany each First Article which is offered."		
9. TEST/INSPECTION REQUIREMENTS		
A. <input type="checkbox"/> CONTRACTOR TESTING <input checked="" type="checkbox"/> GOVERNMENT TESTING		
Performance or other characteristics which the First Articles must meet are <u>As specified on the part drawing, in the referenced/called out specifications and on the enrg inst. sheets</u>		
B. The detailed technical requirements for First Article approval tests are contained in <u>As specified on the part drawing, in the referenced/called out specifications and on the enrg inst. sheets. A fit check may also be performed.</u> <i>(Cite Spec and Para number)</i>		
C. <input type="checkbox"/> TEST PLAN REQUIRED Number of days for government approval/disapproval _____ days.		
D. Contractor's notification to ACO and <u>USAF</u> <i>(Requesting Activity)</i> of test time and location due _____ days prior to start of testing.		
E. <input type="checkbox"/> TEST REPORT REQUIRED		
(1) Forwarded to _____ _____ _____		
(2) Government written notice of approval/disapproval due _____ days after receipt of contractor's report.		
F. FIRST ARTICLE DELIVERY		
(1) Due within <u>120</u> calendar days from date contract.		
(2) Notify <u>30</u> calendar days prior to shipment.		
(3) Delivered to government at <u>See remarks in block 12</u> _____ _____ _____		
<i>(Set Forth Consignee and Address)</i>		
(4) Government written notice of approval/disapproval within <u>180</u> days after receipt of first article package.		

G. Estimated cost of government testing/inspection evaluation.

\$5,000.0000

10. DISPOSITION OF FIRST ARTICLES

Approved First Articles will be forwarded to

USAF Supply

1 (insert quantity) First Articles will be expended in testing. Residual components of disapproved First Articles

will be returned to the contractor

will be retained by USAF

pending disposition instructions from the contractor.

First Articles will be installed on aircraft/equipment to determine proper fit/function. Approved article will remain on the aircraft/equipment and will not be forwarded to USAF Supply, but will be considered part of the contract quantity.

Disapproved First Articles

will be returned to the contractor

will be retained by USAF

pending disposition instructions from the contractor.

On purchase requests designated as direct shipments the following disposition will apply. (NOTE: Always applicable on Foreign Military Sales (FMS)).

a. Approved First Articles will be returned to the contractor for shipment with production item.

b. Disposition of disapproved First Articles will remain the same as marked above.

Other Disposition:

11. CONDITION(S) FOR WAIVER OF FIRST ARTICLE APPROVAL

a. Offerors who have previously furnished production quantities of the same or similar article to the prime contractor for delivery to the

Government, DoD, Air Force.

b. Offerors currently in production of the same or similar article for a Government, DoD,

Air Force contract and who have received First Article approval under the existing contract.

c. Offerors who have previously furnished production quantities of the same or similar articles to the

Government, DoD,

Air Force, provided articles thus furnished, have exhibited satisfactory performance in service in the opinion of the Air Force.

d. Provided not more than 36 months have elapsed since completion of the contract.

e. First Article testing will not be waived.

f. See Remarks in block 12 below.

NOTE TO BUYER: UNDER CONDITIONS A AND C ABOVE, THE COGNIZANT ENGINEERING ACTIVITY WILL DECIDE WHETHER OR NOT THE ITEM HAS EXHIBITED SATISFACTORY PERFORMANCE IN SERVICE AND PREPARE AND RETAIN SUPPORTING DOCUMENTATION TO FULLY JUSTIFY THIS DECISION. THE BUYER MUST SOLICIT DUAL PRICES (That is, both with and without requirement for first article approval) AND MUST FURNISH THE COGNIZANT ENGINEERING ACTIVITY WITH THE FOLLOWING INFORMATION ON THE PREVIOUSLY SUPPLIED ARTICLE:

A. PROCURING OFFICE

B. CONTRACT NUMBER

C. DATE OF CONTRACT

D. SPECIFICATION NUMBER AND REVISION

12. REMARKS

NAME Snelling, Sandra L

DATE 15 APR 2009

THE INTEGRITY, FIT, AND FUNCTION OF THIS ITEM IS CRITICAL TO SAFE FLIGHT AND ENGINE OPERATION. IN ORDER TO COMPLY WITH DRAWING SPECIFIED DIMENSIONAL TOLERANCES, MATERIAL CERTIFICATIONS, AND PROCESS REQUIREMENTS A CONTRACTOR MUST HAVE EXPERTISE, SOPHISTICATED FACILITIES, AND BE ABLE TO IMPLEMENT STRINGENT QUALITY CONTROLS. IT IS THEREFORE NECESSARY TO VERIFY THE CONTRACTOR'S ABILITY TO PRODUCE THIS ITEM. CONDITIONS FOR FIRST ARTICLE WAIVER ARE AS OUTLINED IN BLOCK 11 ABOVE.

DELIVER GOVERNMENT FIRST ARTICLES TO:
DD00-SOP (First Article)
BLDG 18, DOOR 16, Phone:(405)739-7667
8080 PERIMETER RD.
TINKER AFB, OK 73145-8000
DODAAC: FY2303

MARK FOR: FIRST ARTICLES
ATTN: DD00-SOP
DO NOT POST, NON-ACCOUNTABLE
DO NOT PUT INTO SUPPLY
DODAAC: FY2303

NOTE: Please insure that the words "FIRST ARTICLE" are clearly and conspicuously marked on the outside of the shipping container/package.

13. COGNIZANT ENG ORGANIZATION RESPONSIBLE FOR
APPROVING TEST (*Name, Organization, Phone*)

Sandra L Snelling
537 ACSS
405-736-3903
336-3903

14. COGNIZANT ENG ORGANIZATION RESPONSIBLE FOR
CONDUCTING TEST (*Name, Organization, Phone*)

TECHNICAL DATA PACKAGE - ENGINEERING NOTES (ENs)

PAGE 4

OF 4 PAGES

NATIONAL STOCK NUMBER
5306-01-178-0185JF

PART NUMBER
9513M98P01

DATE
2 Apr 2009

GENERAL NOTES

1. Parts shall be identified per MIL-STD-130, using the methods specified by P23TF3 and applicable drawing (s).
2. Use AS8879 in lieu of MIL-S-8879.

CONTROLLED PROCESSES

1. Material
2. Fluorescent Penetrant Inspection
3. Heat Treat
4. Rolled Threads

REVISION:		3		ENGINEERING DATA LIST										*HISTORY*	
DATE:	DATA TECH:	ORGANIZATION/OFFICE SYMBOL:		END ITEM:		PAGE		REFERENCE NUMBER:		NOUN:		NSN:			
01 APR 2009	Pack, Brenda K	420 SCMS / GULAC		F101		1 OF 2		9513M98P01		BOLT, SHOULDER		5306011780185JF			
CAGE:	MANUFACTURER NAME:	ENG DRAWING NUM / ACCOMP DOC NUM	REV	NR SHEETS	FURN CODE	DIST CODE	NOUN	REMARKS	NAME:	DATE:	NAME:	DATE:			
07482	GENERAL ELECTRIC COMPANY DBA GE DIV														
L		9513M98	C		R		Pin, Threaded								
L		P1TF3			R		Interpretation of Drawing		Revision S33	01 APR 2009					
L		P1TF9			R		Machined Features - Shop-Run Tolerances		Revision S14	01 APR 2009					
L		P3TF2			R		Flourescent Penetrant Inspection		Revision S29	02 APR 2009					
L		P23TF3			R		Identification Marking		Revision S38	02 APR 2009					
L		P29TF7			R		Acceptability Limits for FPI		Revision S6	02 APR 2009					

REVISION: 3

ENGINEERING DATA LIST

HISTORY

DATE: 01 APR 2009	DATA TECH: Pack, Brenda K	ORGANIZATION/OFFICE SYMBOL: 420 SCMS / GULAC	END ITEM: F101	PAGE 2 OF 2
CAGE: 07482	MANUFACTURER NAME: GENERAL ELECTRIC COMPANY DBA GE DIV	REFERENCE NUMBER: 9513M98P01	NOUN: BOLT, SHOULDER	NSN: 5306011780185JF

L	00000	AMS5662					Nickel Alloy, Corrosion & Heat Resistant, Bars...	
L	00000	AMS5663					Nickel Alloy, Corrosion & Heat Resistant, Bars...	
L	00000	AS8879					Screw Threads	
L	00000	MIL-STD-130					Identification Marking	

STANDARD ENGINEERING TEXT

NAME: Pack, Brenda K DATE: 02 APR 2009

1. Release of this data to a foreign-owned, controlled or influenced company is dependent upon the approval of the foreign disclosure office.

2. The contractor shall use the most current amendments applicable to each Mil Spec, Mil Std, Industry Spec or Industry Std as of the effective date of this contract unless otherwise noted.

FURNISHED METHOD CODE LEGEND:

C - CLASSIFIED DOCUMENT
 S - FURNISHED WITH SOLICITATION.
 M - STABLE BASE DRAWING REQUIRED;
 FURNISHED WITH CONTRACT AWARD.

X - DATA SUPPLIED (NOT IN JEDMICS).
 R - FURNISHED BY PCO UPON REQUEST.
 P - PARTIAL DOCUMENT FURNISHED.
 V - VENDOR DRAWING;
 (NOT PROVIDED).

G - GOVT DOCUMENT.
 O - OTHERS, CONTRACTOR
 MUST ACQUIRE.
 A - DATA NOT
 AVAILABLE.