
• MONOGRAPH NO.: 3A8

ITEM: **Cake, Spice** (SCA)
Thermohydrostabilized

NSN: 8920-01-144-0565 ITEM SPECIFICATION: MIL-C-44235

APPROXIMATE CALORIC VALUE PER SERVING: 207

CHARACTERISTICS OF ITEM:

APPEARANCE: Dense, medium grained cake with some airholes.
Color profile: Brown crusted top, thicker brown bottom crust, tan color with spice specks.

ODOR: Slightly sweet with a mild spice aroma.

FLAVOR: Sweet, mild spice, slight nutmeg, and a slightly eggy flavor.

TEXTURE: Dense, very slightly moist to dry.

ESTIMATED SHELF-LIFE AT 70 DEGREES F: 36 months
80 DEGREES F: 24 months
90 DEGREES F: 18 months
100 DEGREES F: 12 months

EXPECTED DETERIORATIVE CHANGES:

APPEARANCE: Product will become slightly darker or golden tan.

ODOR: Product may become stale or lose some spice aroma.

FLAVOR: Slightly stale and may exhibit a loss of the spice flavor.

TEXTURE: Product may become slightly more dense or may become more dry.

UNIQUE EXAMINATION/TEST PROCEDURES: Heating improves odor, flavor and texture.

SPECIAL NOTES: Can is designed to yield 18 portions cut 3 rows x 6 rows each (67 grams).