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MONOGRAPH NO: BD14  
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ITEM: Sweet Rolls, Packaged in a Polymeric Tray, Shelf Stable, Raspberry Swirl,  
Style II

SPECIFICATION: PCR-S-007

NSN: 8920 01 510 7767

COMPONENT CLASSIFICATION: Secondary

CHARACTERISTICS OF ITEM:

APPEARANCE: spiral baked golden brown pastry bun, topped with white icing glaze, wound  
around light maroon colored seeded red raspberry filling; off white to light yellow  
crumb (raspberry filling may have bled a little into the layers of dough)

ODOR: moderate raspberry, baked pastry odor

FLAVOR: sweet, moderate raspberry, slightly sweet pastry flavor dough

TEXTURE: moist, tender, chewy pastry, slightly dry outer surface

ESTIMATED SHELF-LIFE AT: 80 DEGREES F: 18-36 months  
100 DEGREES F: 3-6 months

POSSIBLE DETERIORATIVE CHANGES:

APPEARANCE: darkening of roll; darkening of icing; browning of raspberry filling, loss of  
raspberry filling into matrix; compression streaks

ODOR: loss of raspberry odor, stale, rancid/oxidized, musty

FLAVOR: loss of raspberry flavor, stale, rancid/oxidized, heat storage flavor, pronounced  
bitterness

TEXTURE: staling, dry, crumbly

UNIQUE EXAMINATION/TEST PROCEDURES: None

SPECIAL NOTES: None